



AMENDMENTS IN THE SPECIFICATION

Please replace the paragraph beginning on page 8, line 7 with the following:

Figure 3A ~~comprises three drawings~~ is a drawing of the front view of the pivot member, A being a front view, B a plan view of A, and C a side view of B;

Figure 3B is a drawing of the plan view of Figure 3A;

Figure 3C is a drawing of the side view of Figure 3B;

Please replace the paragraph beginning on page 11, line 5 with the following:

Meanwhile, the middle section in the lengthwise direction 21a of the sleeve 21 of the pivot member 20 has an outer diameter corresponding to the inner diameter of apertures 31a, 35a, and 39a. Also, as shown in Figure 3A, a flange section 21b with an outer diameter greater than that of the middle section 21a is formed at one end of the length of the middle section 21a of the sleeve 21, and a thread groove 21c is formed in the peripheral surface at the other end. Thus, a surface 21d projecting toward the periphery and orthogonally to the peripheral surface of the middle section 21a is formed between the middle section 21a and the flange section 21b.

Please replace the paragraph beginning on page 11, line 17 with the following:

Now, as shown in Figure 3B, in a head assembly 13 with such a configuration, the outer shape of this flange section 21b of the sleeve 21 which is a component of the pivot member 20 is not perfectly circular, but two planar sections 41A and 41B are formed as balance adjustment sections on its peripheral surface 21e. The two planar sections 41A and 41B are parallel to each other, and parallel to the axis of the shaft 22. As a result, the flange section 21b has an asymmetrical shape with respect to an arbitrary line (such as denoted, for example, by reference numeral (i) in Figure 3B) passing through the shaft 22 between the planar sections 41A and 41B. In other words, with reference to the shaft 22, dimension r1 up to planar section 41A and dimension r2 up to planar section 41B are different.

Please replace the paragraph beginning on page 12, line 17 with the following:

These planar sections 41A and 41B are machined surfaces, and when the flange section 21b is formed in the working process in the manufacture of the sleeve 21, are formed by executing machining by means of a machine tool such as a milling machine, with the periphery

circular in shape, as shown by the two-dot chain line denoted by reference numeral (ii) in Figure 3B.

Please replace the paragraph beginning on page 12, line 22 with the following:

Also, in the assembly processing in the manufacture of the head assembly 13, these planar sections 41A and 41B are used for positioning and supporting so that the sleeve 21 does not rotate when the arms 31, coil support arm 35, and spacer 39 are set by being dropped from above with the flange section 21b of the sleeve 21 positioned below (the vertical reverse of the state shown in Figure 3B). To be more precise, a depression with a shape corresponding to the flange section 21b that has planar sections 41A and 41B is formed on the side of the apparatus (not shown) holding the sleeve 21, and the flange section 21b of the sleeve 21 is fitted into this depression, or planar sections 41A and 41B are held by being gripped from both sides with a chuck member that can be opened and closed.